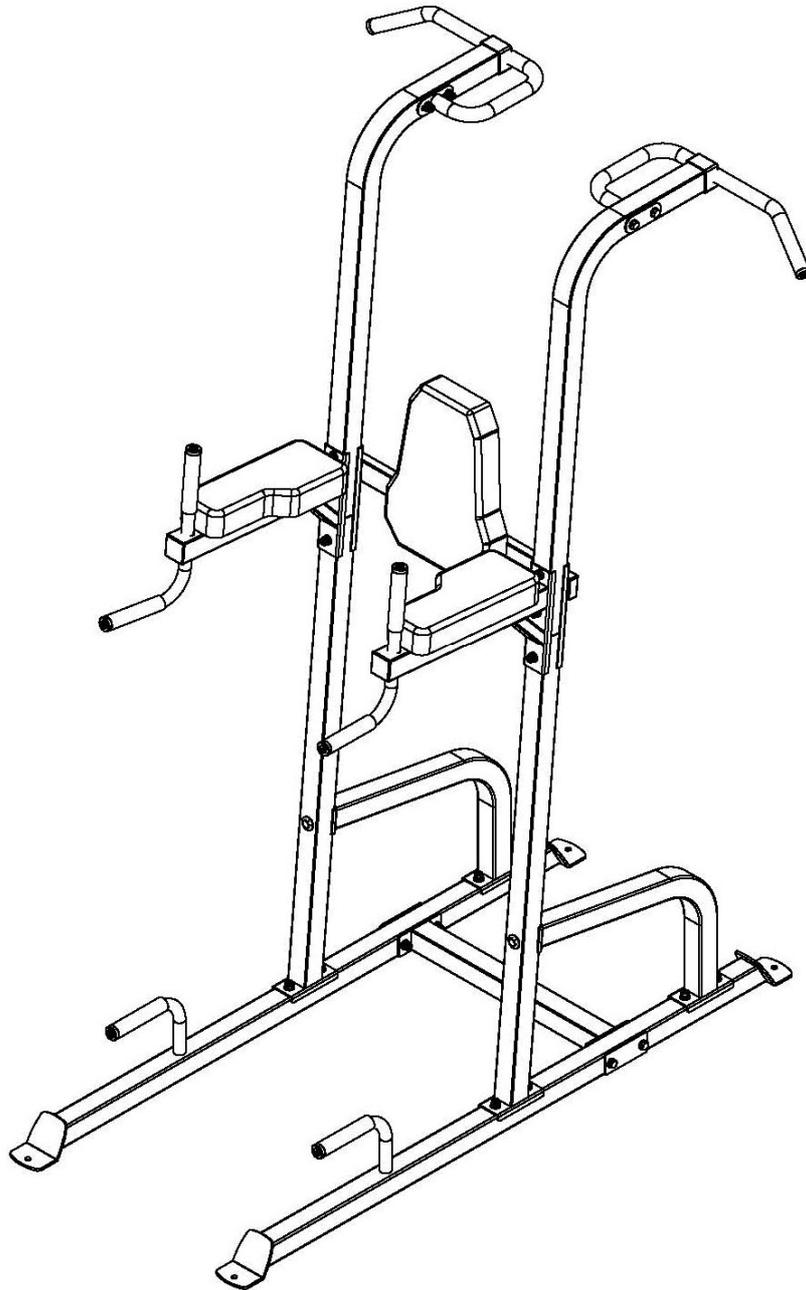


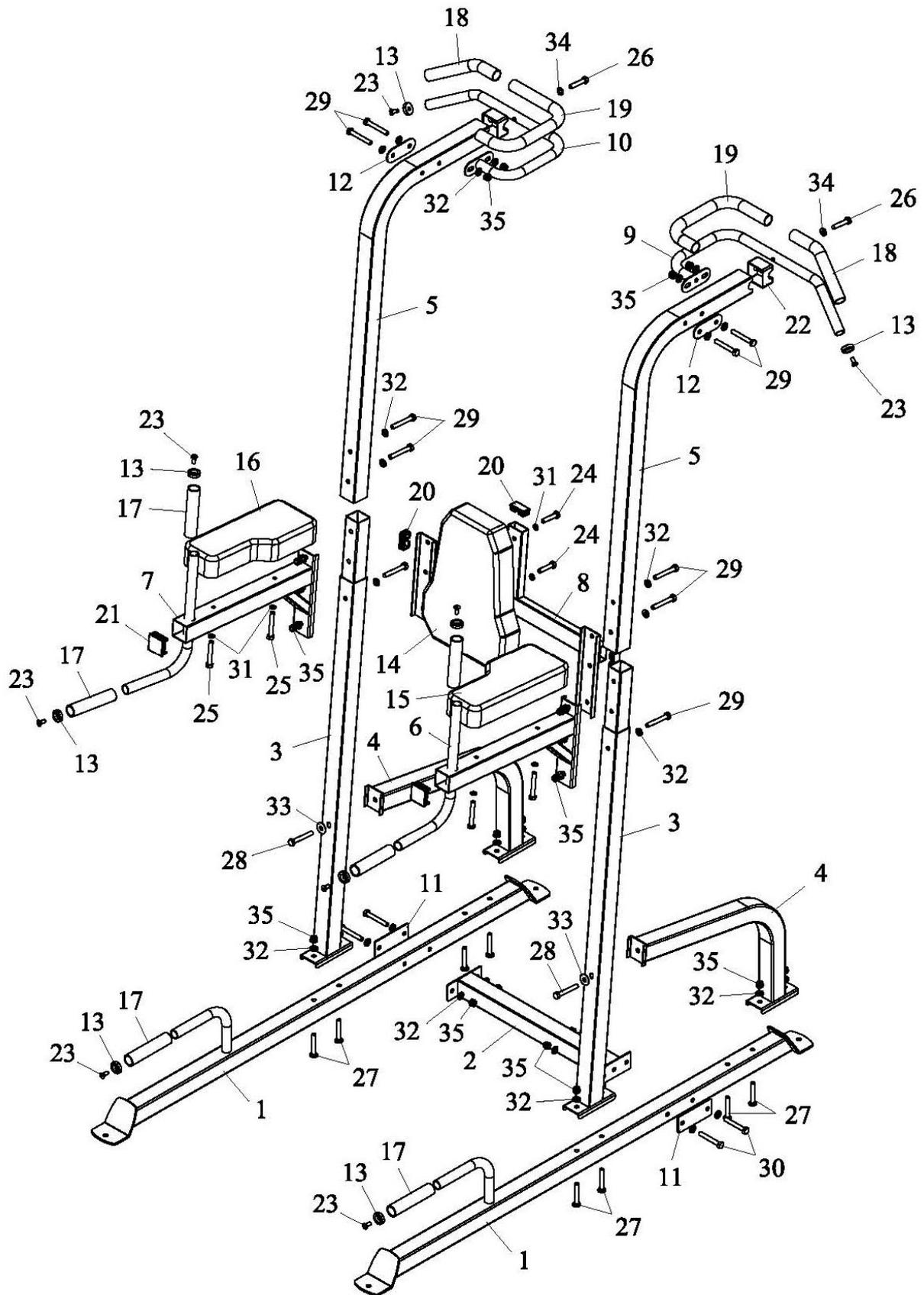
# POWER TOWER

AX1037



## ASSEMBLY INSTRUCTIONS

# EXPLODED DIAGRAM

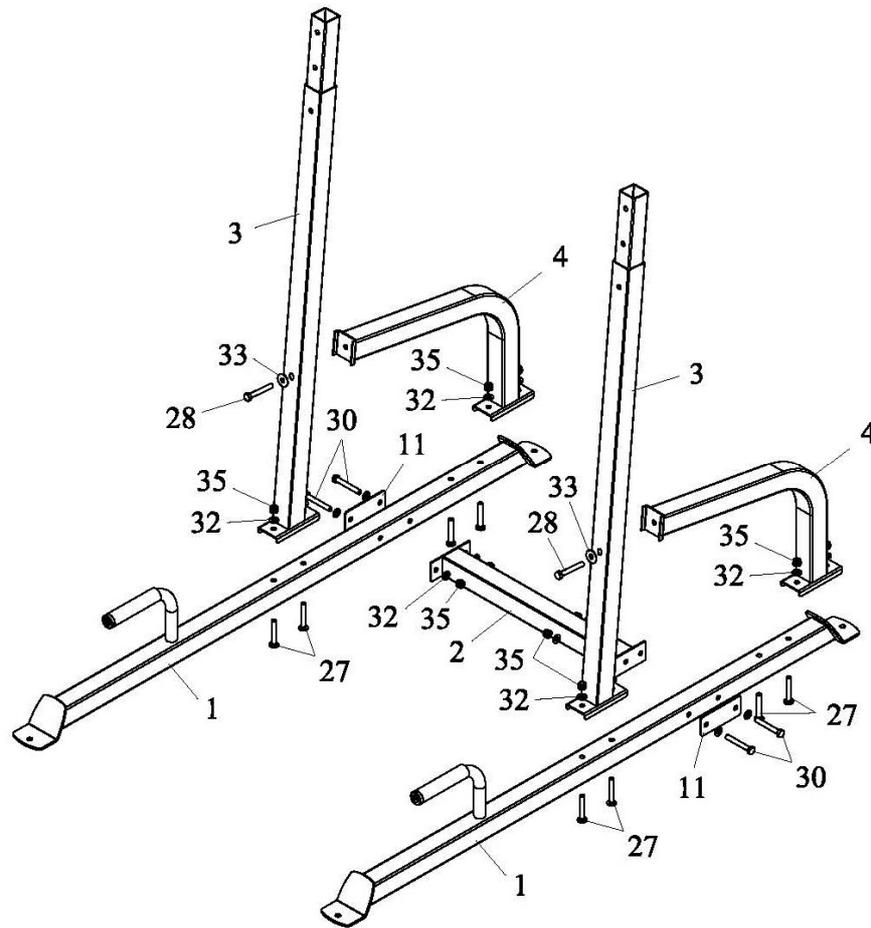


## PART LIST

NUMBER	DESCRIPTION	Q'TY
1	MAIN BASE	2
2	JOINT BASE	1
3	UPRIGHT SUPPORT	2
4	REAR SUPPORT	2
5	TOP UPRIGHT SUPPORT	2
6	LEFT ARMREST SUPPORT	1
7	RIGHT ARMREST SUPPORT	1
8	BACKREST SUPPORT	1
9	LEFT HANDLE BAR	1
10	RIGHT HANDLE BAR	1
11	REINFORCEMENT PLATE	2
12	TOP REINFORCEMENT PLATE	2
13	SHEATHING	8
14	BACKREST CUSHION	1
15	LEFT ARMREST CUSHION	1
16	RIGHT ARMREST CUSHION	1
17	HANDLE FOAM	6
18	FOAM ROLLER	2

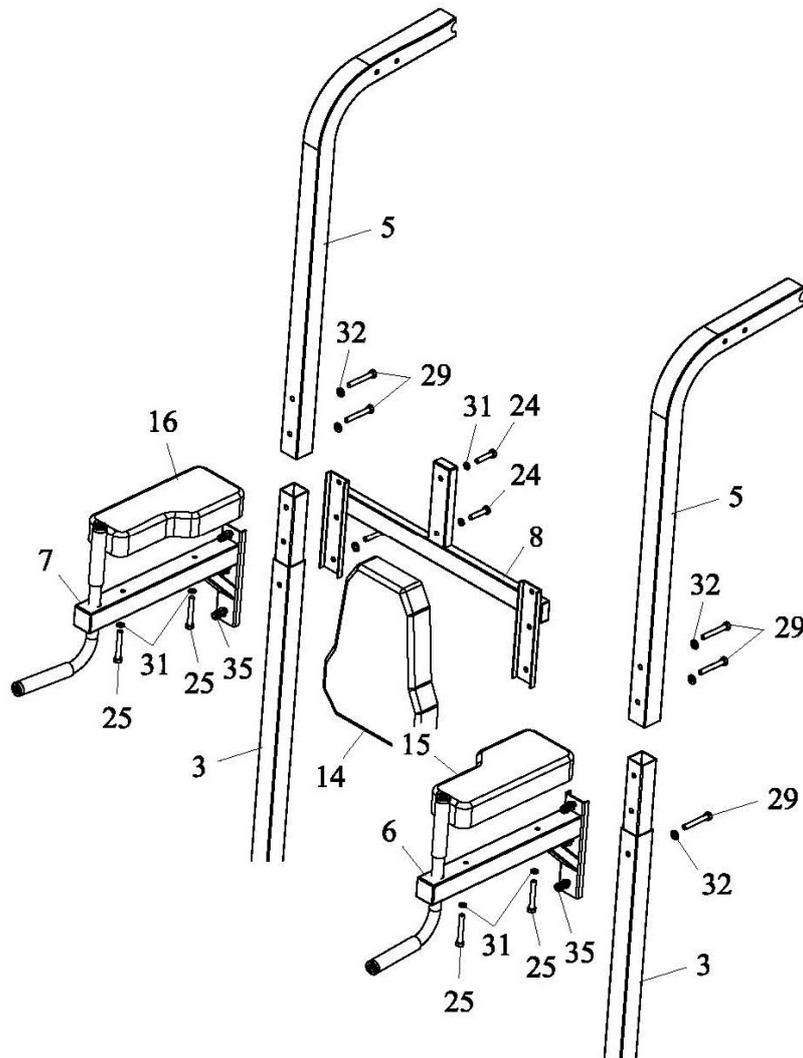
NUMBER	DESCRIPTION	Q'TY
19	LONG FOAM ROLLER	2
20	RECTANGULAR PLUG	3
21	SQUARE PLUG	2
22	SQUARE CAP	2
23	HEX SOCKET BOLT M8*25	8
24	BOLT M8*45	2
25	BOLT M8*70	4
26	BOLT M10*45	2
27	CARRIAGE BOLT M10*60	8
28	BOLT M10*65	2
29	BOLT M10*70	10
30	BOLT M10*75	4
31	WASHER 8	6
32	WASHER 10	36
33	BIG WASHER 10	2
34	ARC WASHER 10	2
35	LOCK NUT M10	22

# STEP 01



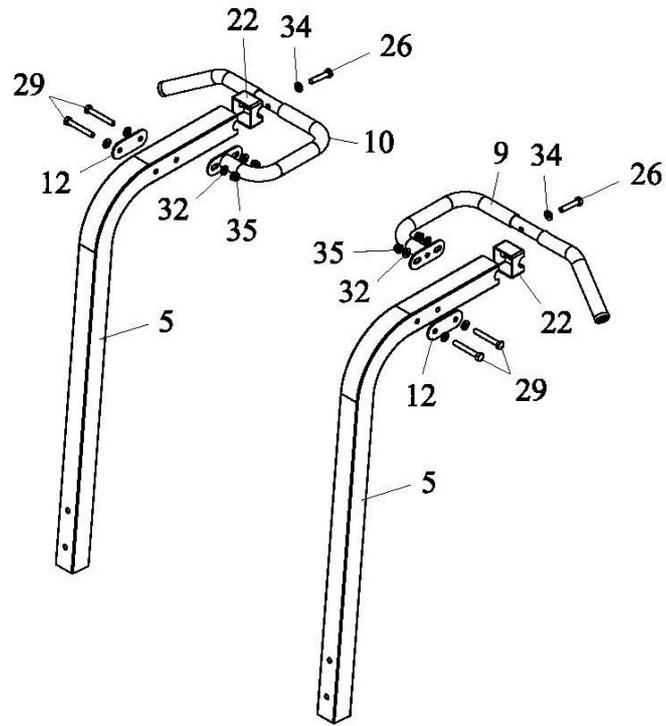
1. Attach two upright supports (3) to main bases (1) with four carriage bolts M10\*60 (27), four washers 10 (32) and four lock nuts M10 (35).
2. Attach rear support (4) to main bases (1) with four carriage bolts M10\*60 (27), four washers 10 (32) and four lock nuts M10 (35).
3. Attach rear supports (4) to upright supports (3) with two bolts M10\*65 (28) and two big washers 10 (33).
1. 4. Attach the joint base (2) and two reinforcement plates (11) to main bases (1) with four bolts M10\*75 (30), eight washers 10 (32) and four lock nuts M10 (35).

## STEP 02



1. Slide top upright supports (5) onto upright supports (3).
2. Attach left armrest support (6), right armrest support (7) and backrest support (8) to upright supports (3、 5) with six bolts M10\*70 (29), twelve washers 10 (32) and six lock nuts M10 (35).
3. Attach backrest cushion (14) to backrest support (8) with two bolts M8\*45 (18) and two washers 8 (31).
4. Attach left armrest cushion (15) to left armrest support (6) with two bolts M8\*70 (25) and two washers 8 (31).
5. Attach right armrest cushion (16) to right armrest support (7) with two bolts M8\*70 (25) and two washers 8 (31).

## STEP 03



1. Attach square caps (22) to top upright supports (5).
2. Attach left handle bar (9) and top reinforcement plate (12) to left top upright support (5) with two bolts M10\*70 (29), four washers 10 (32) and two lock nuts M10 (35).
3. Attach right handle bar (10) and top reinforcement plate (12) to right top upright support (5) with two bolts M10\*70 (29), four washers 10 (32) and two lock nuts M10 (35).